P.S. FILM

Description

PU plotter cut heat seal material with adhesive polyester backing featuring bright colors. The material grants high washing resistance and an easy cutting, weeding and application. Suitable for multilayer applications.
The material is certified Öko-Tex® Standard 100 Class I
Warning: fluorescent colors may release traces on the inferior layer

Average film thickness before transfer: **90 micron**

Usage informations

Due to the many different base materials available on the market, the following instructions are given as a guideline only :
Plotter settings (eg. with SUMMACUT D60 – ROLAND GX24)
Blade: ***new at 50°***
Minimum cutting pressure: ***60 gf***
Transfer setup
Temperature: ***150* °C** *(302°F)*
Time: ***15 seconds***
Pressure: ***medium (3÷4 bar)***

Procedure

Mirror cut the material
Weed the exceeding material (for a quick and easier weeding, we suggest to place the cut material for a few seconds on a warm surface such as the plates, 60-70°C)
Place the material on the garment with its polyester backing
Heat apply
Remove the support warm or cold

Certifications

The product is REACH approved
The product is certified Öko-Tex® Standard 100 Class I

FIDUCIA NEL TESSILE
Testato per sostanze nocive
secondo Oeko-Tex® Standard 100
084270.O CENTROCOT

Suitable textiles

Cotton, polyester and blends of these materials
(not suited for treated and dye sublimation fabrics)

Washing instructions

Wait **24h** after the heat transfer
80°C
Do not use bleach or other aggressive chemical agents.
Dry clean: **no**
Tumble dry: **yes**

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N.B. All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).
This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office.
Thank you.