

	PRODUCT INFORMATION	Mod. R&S.	Rev.	Last updated	Pag.
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P.S. METALLIC

Description Plotter cut heat seal material with adhesive polyester backing and a metallic finish. Due to the unique nature of its metallic surface, it is not suggested for very small details and multilayer applications. Avoid bending the application once transferred.

Average film thickness before transfer: **100 micron**

Usage informations Due to the many different base materials available on the market, the following instructions are given as a guideline only :
Plotter settings (eg. with SUMMACUT D60 – ROLAND GX24)
 Blade: **new for high thickness materials**
 Minimum cutting pressure: **70 gf**
Transfer setup
 Temperature: **160 °C (320°F)**
 Time: **15 seconds**
 Pressure: **medium (3÷4 bar)**

Procedure
 Mirror cut the material
 Weed the exceeding material
 Place the material on the garment with its polyester backing
 Heat apply
 Wait 3÷5", then remove the support

Certifications The product is REACH approved

Suitable textiles Cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

Washing instructions Wait **24h** after the heat transfer
hand wash recommended – inside out
 Do not use bleach or other aggressive chemical agents.
 Dry clean: **no**
 Tumble dry: **no**



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N.B. All information given in this sheet are based on our experience.
 We always recommend performing a test before starting standard production.
 For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website www.siser.it. For further information, please contact our Sales Office.
 Thank you.