

	PRODUCT INFORMATION	Mod. R&S.	Rev.	Last updated	Pag.
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FOIL

Description PU plotter cut heat seal material with adhesive polyester backing featuring metallic aspect.
The material grants a good workability during the weeding and application phases. It is not possible to overlay on the material.

Average film thickness before transfer: **100 micron**

Usage informations Due to the many different base materials available on the market, the following instructions are given as a guideline only :
Plotter settings (eg. with ROLAND GX24)
Blade: **new at 50°**
Minimum cutting pressure: **80 gf**
Transfer setup
Temperature: **135 °C (275°F)**
Time: **15 seconds**
Pressure: **medium (3÷4 bar)**

Procedure

Mirror cut the material
Weed the exceeding material (for a quick and easier weeding, we suggest to place the cut material for a few seconds on a warm surface such as the plates, 60-70°C)
Place the material on the garment with its polyester backing
Heat apply
Remove the support warm

Certifications



The product is REACH approved
The product is certified Öko-Tex® Standard 100 Class I

Suitable textiles

Cotton, polyester and blends of these materials
(not suited for treated and dye sublimation fabrics)

Washing instructions

Wait **24h** after the heat transfer
40°C cold wash cycle recommended
Do not use bleach or other aggressive chemical agents.
Dry clean: **no**
Tumble dry: **no**



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N.B. All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).
This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office.
Thank you.