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BRICK

Description Very thick PU plotter cut material, with polyester backing.
Despite the outstanding thickness, the material grants easy cutting, weeding and application and a high washing resistance.

Average film thickness : **1000 micron**

Usage informations Due to the many different base materials available on the market, the following instructions are given as a guideline only :
Plotter settings (eg. with ROLAND GX24)
 Blade: **new for high thickness materials**
 Minimum cutting pressure: **150 gf**
Transfer setup
 Temperature: **155 °C (311°F)**
 Time: **20 seconds**
 Pressure: **medium (3÷4 bar)**

Procedure **N.B.: due to the heat sensitivity of the film, it is necessary to preheat the plates for 20 seconds at 155°C before starting the production.**
 Mirror cut the material
 Weed the exceeding material
 Place the material on the garment with its polyester backing
 Heat apply
 Remove the support when really cold

Certifications



The product is REACH compliant.
 The product is certified Öko-Tex® Standard 100 Class II

Suitable textiles

Cotton, polyester, blends of these materials or Elastan
 (not suited for treated and dye sublimation fabrics)

Washing instructions

Wait **24h** after the heat transfer
60°C - inside out
 Do not use bleach or other aggressive chemical agents.
 Dry clean: **no**
 Tumble dry: **yes**



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N.B. All information given in this sheet are based on our experience.
 We always recommend performing a test before starting standard production.
 For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).
 This document can be subject to variations. Updated versions are available on our website www.siser.it.
 For further information, please contact our Sales Office.
 Thank you.